

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 4140 STEEL BAR
MINIMUM ROCKWELL C = 28 RC
MAXIMUM ROCKWELL C = 32 RC
(SAME AS QT & HT)

SPECIFICATION: ASTM A29, ASTM A434 CLASS BC/BD, ASTM A829, MIL-S-24093 TYPE 2

TOLERANCES: TOLERANCES PER APPLICABLE LISTED SPECIFICATIONS

PART NUMBER: MT-4140-B-[T.TTT]X[W.WWW]

WHERE "T.TTT" IS THE THICKNESS IN INCHES

WHERE "W.WWW" IS THE WIDTH IN INCHES

EXAMPLE: 4" X 6" BAR = MT-4140-B-4.000X6.000

E	ASTM A829 SPEC ADDED		19-648	VM
D	REMOVED AISI 4142. ADDED ASTM A 434 CLASS BC/BD. ADD TYPE 2 SPECIFICATION TO MIL-S-24093. REMOVED MIL-S-5626, AMS 6349, AMS 6382, AMS 6529			KPT
C	ADD AISI 4142		18-544	ML
B	MIN & MAX Rc CHANGED		18-523	VM
A	NEW ISSUE		17-790	VM
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	VM	TOOL PART #	REV. E	
MFG. APPR.	DP	MT-4140-B	SHEET 1 OF 1	
APPROVED	Wfl	TITLE	SCALE	
		AISI 4140 STEEL BAR	NTS	
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